ABM Marking Services LTD

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Email: <u>abm@abmmarking.com</u> Website: <u>http://www.abmmarking.com/</u>

DOD Inkjet Inks

ABM Jet printing inks, serving internaional customers since 1982, are available in various formulations.

NOTE: These inks are for industrial Ink Jet Printers mounted on conveyor line; **not** desktop printers.

A - STANDARD GRADE

This ink is fast dry on the printing surface, with controlled evaporation for reduced equipment maintenance. It has excellent dot formation and has excellent penetration on most porous surfaces. It features long term life in the unit and good sunlight resistance. This is a water based ink filtered to one micron.

Standard grade black inks are available in three levels of contrast (STANDARD ink, HIGH CONTRAST and JET BLACK) and three colors - red, blue and green. Custom colors are also available. Medium and high density inks exceed sunlight resistance requirements for exposure in tropical areas as per TTI 1795.

B - SAFEMARK® JET INK

This is a water base non hazardous ink, formulated with ingredients certified for use in Food, Drug, and Cosmetics. It features good sunlight resistance, drying time, dot formation and penetration on most porous surfaces. It has indefinite life inside printheads and in storage.

No equivalent ink is presently being offered by any other manufacturer. ABM Safemark Jet Inks are non toxic to human or animal life and pose no environmental risk.

C - NON POROUS SURFACES JET PRINTING INKS: ALCOHOLS BASE

This ink will mark on most nonporous surfaces. It is medium fast drying, non smearing, has excellent resistance to sunlight and high temperature, high humidity environments, good resistance to rubbing. This ink is available in black, red, blue, green and ultraviolet dies and in white, yellow, pale blue, pink pigmented.

This is an alcohol based product, flammable and does require proper handling, storing and disposal procedures. *Compatibility of alcohol based inks to surface coatings always has to be verified and tested. The very wide range of surface treatment and coatings and of the substrate may affect the suitability of alcohol based inks.*

Pigmented alcohol base inks are used in high temperature environments, where a relatively slow dry ink will reduce dry out on the heads.

D - MEK INKS

Methyl Ethyl Ketone based inks give a dependable and consistent marking on most surfaces and coatings. They have fast evaporation and high solids content which offer excellent dot definition and readability. MEK inks are recommended for metal, ceramics and plastics. They are available in black, violet, blue dyes and pigmented in yellow, white, powder blue. Customized colors are available in small production lots.

ABM MEK base inks, dye base and pigmented, can be used with any printer compatible with MEK solvents.

ABM pigmented inks have excellent suspension, slow settling offering prolonged shelf life.

NOTE: Methyl Ethyl Ketone inks are approved for use with the AJET 101/S

Standard Water Base D.O.D Inks

For porous surfaces

Moderate sunlight resistance

Any container listed can be installed on any printer with ABM adapters. Please email to <u>abm@abmmarking.com</u> or call 618 277 3773 to indentify adapter type.

Product code Description (Black, Colors, Solvent)

1 gallon containers

- IJ-P-....-1G 1 gallon f- style see through
- IJ-P-....-1C 1 gallon bag-in-the-box

5 gallon containers

- IJ-P-....-5H 5 gallon win pack
- IJ-P-....-5C 5 gallon bag-in-the-box

30 - 35 - 55 gallon drums:

IJ-P30G	30 gallon drum
IJ-P33G	35 gallon drum
IJ-P55G	55 gallon drum

Specify color symbol:

R=Red, GR=Green, BL=Blue, BKJ=Jet Black, BK=Black

High-contrast D.O.D Inks

For porous surfaces

Non fading - good sunlight resistance

Any container listed can be installed on any printer with ABM adapters. Please email to <u>abm@abmmarking.com</u> or call 618 277 3773 to indentify adapter type.

Product code	Description (Black, Colors, Solvent, and Jet black)
8 oz replacement	for Unicorn cartridge
QM20943U	8 oz. Ink Cartridge High Contrast Black
QM20947U	Solvent Cartridge for Unicorn
	Note: Unicorn printers can use standard gallon containers with ABM
	adapter.

1 gallon containers

IJ-HC-P1F	1 gallon F-style (Top handle) container

IJ-HC-P-....-1C 1 gallon cubitainer (Bag-in-the-box)

5 gallon containers

IJ-P-JB-5H 5 gallon Headwin pail Jet Black

30 -35 -55 gallon drums:

IJ-HC-P	XXG	30, 35, 55 gallon drum
IJ-P-JB-	-XXG	30, 35, 55 gallon drum

Specify color symbol:

R=Red, GR=Green, BL=Blue, BKJ=Jet Black, BK=Black

Safemark Repulpable Water Base D.O.D Inks

Non toxic for porous surfaces & repulpable ink

Not suitable for sunlight exposure

Any container listed can be installed on any printer with ABM adapters. Please email to <u>abm@abmmarking.com</u> or call 618 277 3773 to indentify adapter type.

Product code Description (Black, Colors, Solvent)

1 gallon containers

- IJ-SM-....-1G1 gallon f- style see throughIJ-SM-....-1C1 gallon bag-in-the-box
- 5 gallon containers
- IJ-SM-....-5H5 gallon head win packIJ-SM-....-5C5 gallon bag-in-the-box

30 -35 -55 gallon drums:

IJ- SMXXG	30, 35, 55 gallon drum
IJ- SMXXG	30, 35, 55 gallon drum

Specify color symbol:

R=Red, GR=Green, BL=Blue, BKJ=Jet Black, BK=Black

WATER RESISTANT

Water Base D.O.D. Inks for Porous Surfaces

Any container listed can be installed on any printer with ABM adapters. Please email to <u>abm@abmmarking.com</u> or call 618 277 3773 to indentify adapter type.

Product code Description (Black, Solvent)

1 gallon containers

- IJWR-P-....-1F F style 1 gallon see through
- IJWR-P-....-1C 1 gallon cubitainer (Bag-in-the-box)

5 gallon containers

- IJWR -P-....-5H 5 gallon WINPACK pail
- IJWR-P-....-5C Repl. for Little David 5 gallon Bag-in-the-box

30 - 35 - 55 gallon drums:

IJWR-P30G	30 gallon drum
IJWR-P33G	35 gallon drum
IJWR-P55G	55 gallon drum

Note: Water resistant ink is available only in black

Ethanol Base D.O.D Inks

For non porous surfaces

Any container listed can be installed on any printer with ABM adapters. Please email to <u>abm@abmmarking.com</u> or call 618 277 3773 to indentify adapter type.

Standard non absorbent surfaces

Product code	Description
	2000000000

1 gallon containers

IJ-NP-....-1C 1 gallon cubitainer (Bag-in-the-box)

5 gallon containers

IJ-NP-....-5H 5 gallon winpack pail

30 -35 -55 gallon drums:

IJ-NP-....-30G30 gallon drumIJ-NP-....-33G35 gallon drumIJ-NP-....-55G55 gallon drum

Specify color symbol:

R=Red, GR=Green, BL=Blue, BK=Black

Ethanol Base D.O.D Inks

For non porous surfaces

High resin special formulas

Custom formulated for difficult to mark surfaces

1 gallon containers

IJ-NPHR1C	1 gallon bag-in-the-box

IJ-NPHR-....-5H 5 gallon winpack

30 - 35 - 55 gallon drums:

IJ-NPHR30G	30 gallon drum
IJ-NPHR33G	35 gallon drum
IJ-NPHR55G	55 gallon drum

Specify color symbol:

R=Red, GR=Green, BL=Blue, BK=Black

Metric and custom sizes are also available: please email to <u>abm@abmmarking.com</u> or call customer service for availability lead time and quantity requirements.

Notice: The above Ethanol Base inks should not be used in printers not intended for use of alcohol base fluids. Email to <u>abm@abmmarking.com</u> or call abm Customer Service 618 277 3773 to confirm compatibility of equipment.

Methyl Ethyl Ketone Base D.O.D Inks

Rapi dry inks may be used to replace MEK inks on certain equipment

Any container listed can be installed on any printer with ABM adapters. Please email to <u>abm@abmmarking.com</u> or call 618 277 3773 to indentify adapter type.

Product code	Description (I	Black, Colors, Solvent)
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1 QUART containers

IJ-MEK-...-1Q cylinder or boston round

1 gallon containers

IJ-MEK-...-1F F style 1 gallon - see through

5 gallon containers

IJ-MEK....-5H 5 gallon pail

30 -35 -55 gallon drums:

IJ- MEK30G	30 gallon drum
IJ- MEK33G	35 gallon drum
IJ- MEK55G	55 gallon drum

Specify color symbol:

Red, Violet, Green, Blue

Notice: - Please verify compatibility of equipment to KETONE base inks

Pigmented Colors

Any container listed can be installed on any printer with ABM adapters. Please email to <u>abm@abmmarking.com</u> or call 618 277 3773 to indentify adapter type.

Product code	Description (Black, Colors, Solvent)
1 quart container	
IJ-MEKPG-1Q	pink, blue &white
1 gallon container	
IJ-MEKPG-1F	pink, blue &white
IJ-MEKPG-1F	pink, blue &white
5 gallon pail	
IJ-MEKPG-5H	pink, blue &white

30 - 35 - 55 gallon drums:

IJ- MEK30G	30 gallon drum
IJ- MEK33G	35 gallon drum
IJ- MEK55G	55 gallon drum

Specify color symbol:

BL=Blue, WH-White, PK-Pink, YL-Yellow

- Custom colors available

Rapidry inks

Flammable - for all surfaces

Any container listed can be installed on any printer with ABM adapters. Please email to <u>abm@abmmarking.com</u> or call 618 277 3773 to indentify adapter type.

Product code	Description (Black, Colors, Solvent)	
1 gallon container		
IJRD1C	1 gallon cubitainer (Bag-in-the-box)	
IJRD-OPG1C	Pigmented yellow/blue/white	
5 gallon containers		
IJRD5H	5 gallon Hedwin pail	
IJ-RD5H	Pigmented yellow/blue/white	
30 -35 -55 gallon drums:		
IJRD30G	30 gallon drum	
IJRD33G	35 gallon drum	
IJRD55G	55 gallon drum	
Rapidry inks are available in:		
DYE TYPE:	R=RED - BK=BLACK - V=PURPLE	
PIGMENT TYPE: Y=YELLOW - W= WHITE - PB = POWDER BLUE		
	P = PINK	
***NOTICE		

*******NOTICE:

Pigment type inks may require agitator device appropriate for size of container -

contact ABM for pricing and recommended types.

Customer is responsible to verify equipment compatibility with rapidry inks

High resolution replacement ink

Black only

FOR

- Marsh bc-77
- Diagraph pel series V-300
- Foxjet versaprint V-300
- ITIV-300
- Willett vp bar code V-300
- Matthews IP 9000 V-300
 - o Screw on ink replacement bottle 500 ml
 - Screw on solvent/flush/cleaner 500 ml bottle

- This ink is equivalent to original Trident Ink sold by above brands
- ABM guarantees that the replacement ink will not damage printing equipment and that ink is fully compatible and can be mixed with the original.

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